

Work Order ID 81560

March-15-12 11:16:45 AM

Ship Monday 19 March *81560*

Page 1

Item ID: D3985-1 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Headset Holder
 Start Date: 15/03/2012 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 19/03/2012 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: MLJ Date: 12/03/15 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3985	A								

100 0.00
 100
 Waterjet 12-3-16 2
 FLOW CNC Waterjet

Memo
 1-Cut as per Dwg D3985
 Dwg Rev: A
 Prog Rev: A
 2-Deburr if necessary

110 0.00
 110
 QC 12-3-16 2
 Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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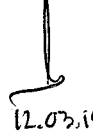
Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.00		R	12.03.19			(2)	
130 *130* Brake NC Brake NC	Memo 1- Bend as per dwg	0.00 0.00		SP 12/03/19		(1)			PTD
140 *140* QC Quality Control	QC6- Inspect dimensions to drawing Memo	0.00 0.00				W	12.03.19	(3)	

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W/O: 81560		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D 3985-1 PAR #: Fault Category: Scr. Tab NCR: Yes ☒ No ☐ DQA: Date: 12/03/23
 Resolution: Scrap Disposition: Scrap QA: N/C Closed: Date: 12/3/23

NCR: 12-1274		WORK ORDER NON-CONFORMANCE (NCR) 9794						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
12/03/19	130	1 piece scrap piece was mark by the bending process f.c process	 12.03.19 GS1042	Scrap & shooting was replace	SS 12/03/19	WHL 12.03.19	 12.03.19	WHL 12.03.19

NOTE: Date & initial all entries

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81560

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Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Item Name: Headset Holder

Start Date: 15/03/2012 **Start Qty:** 2.00

2

Cust Item ID:

Required Date: 19/03/2012 **Req'd Qty:** 2.00

2

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/
Work Center ID

Operation Description

Set Up/ Run Hours

Tool ID

Tool

Plan
Code

**Accept
Qty**

Reject
Qty

Reject Number

**Insp.
Stamp**

150

Identify as per dwg & Stock Location:

0.00

150

Packaging

Memo

0.00

Packaging

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.00

Quality Control

12/3/98 10

MCT 12/03/19

MF
12-03-19

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NOTE: Date & initial all entries

Picklist Print

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Page 1

Work Order ID: 81560

81560

Parent Item: D3985-1

D3985-1

Parent Item Name: Headset Holder

Start Date: 15/03/2012

Required Date: 19/03/2012

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.125		Purchased	No			100	sf	92.5800	0.058	0.122105			

M6061T6S 125

**

6061-T6 .125 Sheet

Location	Loc Qty	Loc Code
MAT021	92.58	
113608	46.69	
118217	0.09	
119513	10.8	
120218	35	

12 12-3-16

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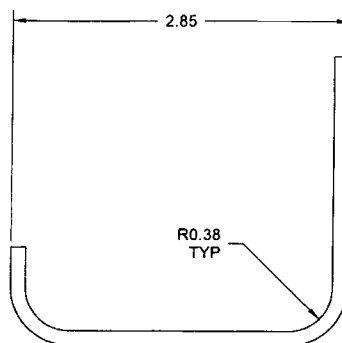
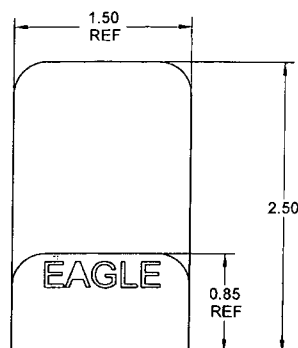
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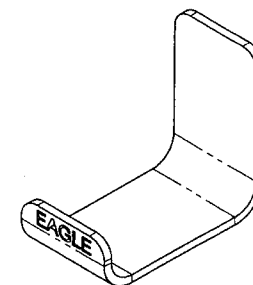
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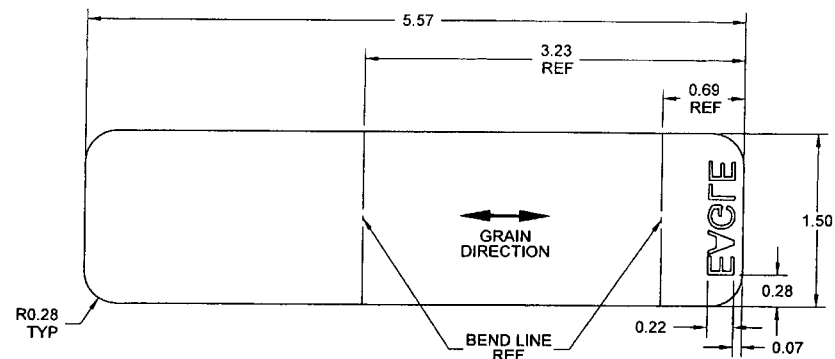
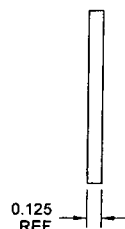


SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 01560 MLJ



12/03/15

D3985-1 HEADSET HOLDER
MADE FROM D3985-1F



D3985-1F HEADSET HOLDER FLAT PATTERN

RELEASED
01/18/15

- NOTES:**
1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.125 THICK
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
2) FINISH: N/A
3) UNITS: INCHES UNLESS OTHERWISE NOTED
4) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
5) IDENTIFICATION: N/A
6) WEIGHT: 0.10 lbs

REV.	NEW ISSUE	DESCRIPTION	BY	DATE
DESIGN	AS	EAGLE COPTERS MAINTENANCE CALGARY, ALBERTA, CANADA		
DRAWN	AS			
CHECKED	AS	DRAWING NO. D3985		REV. A
MFG. APPR.	N			SHEET 1 OF 1
APPROVED	AS	TITLE HEADSET HOLDER		SCALE NTS
DE APPR.	N/A			
DATE	09.08.24	COPYRIGHT © 2009 BY EAGLE COPTERS MAINTENANCE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM EAGLE COPTERS MAINTENANCE LTD.		

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